

Technical Data Sheet

**Polyfort RPP20EV55BK-BK GAPEXBLK**



Polypropylene, Unspecified (PP, Unspecified)

**Product Description**

RPP20EV55 is a 20% Fiberglass Reinforced, Chemically Coupled, Homopolymer Polypropylene

<b>Attribute</b>	Chemically Coupled
<b>Forms</b>	Pellets
<b>Appearance</b>	Colors Available
<b>Filler/Reinforcement</b>	Glass Fiber, 20%

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Melt Flow Rate, (230 °C/2.16 kg)	18	g/10 min	ASTM D1238
Density - Specific Gravity	1.03	g/cm <sup>3</sup>	ASTM D792
<b>Mechanical</b>			
Tensile Strength at Yield, (23 °C)	62.7	MPa	ASTM D638
Flexural Modulus, (23 °C, Tangent)	4140	MPa	ASTM D790
<b>Impact</b>			
Notched Izod Impact, (23 °C)	59	J/m	ASTM D256
<b>Thermal</b>			
Deflection Temperature Under Load Unannealed (264 psi)	146	°C	ASTM D648

Injection Parameters	Nominal Value	Units
Drying Time	2.0 to 4.0	hr
Drying Temperature	71 to 82	°C
Nozzle Temperature	232 to 260	°C
Processing (Melt) Temp	221 to 238	°C
Front Temperature	232 to 260	°C
Middle Temperature	227 to 243	°C
Rear Temperature	221 to 238	°C
Injection Rate	Slow-Moderate	
Back Pressure	0.138 to 0.345	MPa
Mold Temperature	38 to 66	°C
Cushion	5.08 to 12.7	mm